

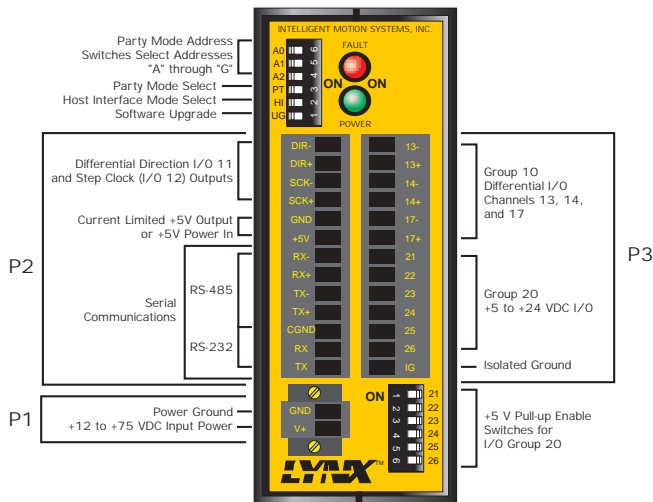
Configuration Switches

Switch #	Function	Description
1	Firmware Upgrade	When this switch is on, the controller firmware may be upgraded using the IMS upgrade program.
2	Host Interface	When this switch is on, the controller will act as the Host Interface Controller for communications in a multiple controller system. When it is off, the controller is a slave in the system and will not act as the host interface. This switch may be overridden in software by the HOST flag.
3	Party Mode	When this switch is on, party mode communications is selected. When it is off, single mode communications is selected.
4	Party Mode Address Bit 0 - A0	Sets party mode communications node address. Also see DN instruction in the Software Reference
5	Party Mode Address Bit 1 - A1	A2 A1 A0 Address
		OFF OFF OFF "None"
		OFF OFF ON "A"
6	Party Mode Address Bit 2 - A2	ON OFF ON "C"
		ON ON OFF "D"

Group 20 I/O Pull-Up Switches

Switch #	Function	Description
1 - 6	Individual Switches for I/O Group 20 Pull-Ups.	When this switch is on, the I/O is pulled up through an internal 7.5 Kohm resistor to 5VDC. Can be used to simulate the activation of an input while testing system software.

Connector And Switch Locations



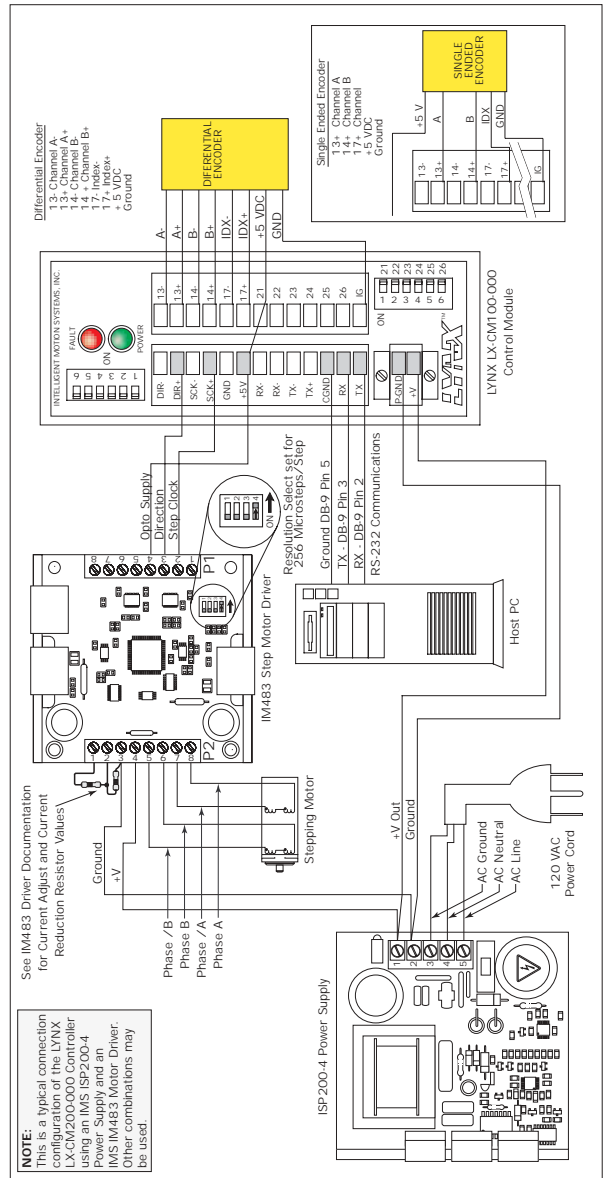
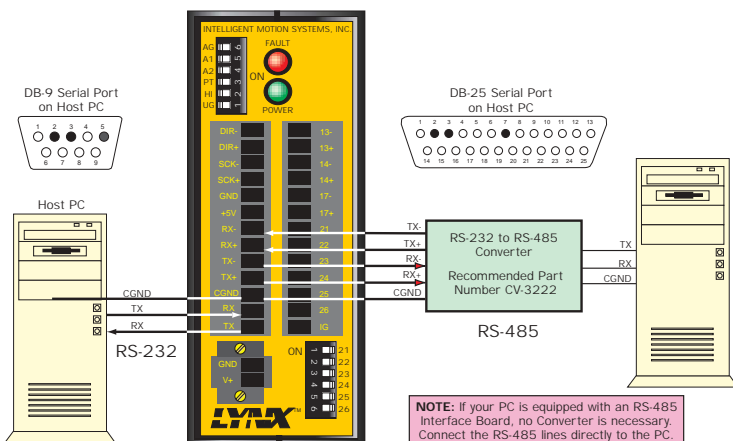
Communications

RS-232

LYNX Combination Controller Module	25 Pin Serial Port on PC	9 Pin Serial Port on PC			
Receive Data (RX)	Pin 12	Transmit Data (TX)	Pin 2	Transmit Data (TX)	Pin 3
Transmit Data (TX)	Pin 13	Receive Data (RX)	Pin 3	Receive Data (RX)	Pin 2
Communications Ground	Pin 11	Communications Ground	Pin 7	Communications Ground	Pin 5

RS-485

RS-485 Board or RS232 to RS-485 Converter	LYNX Combination Controller Module
Receive Data (RX-)	Transmit Data (TX-) Pin 9
Receive Data (RX+)	Transmit Data (TX+) Pin 10
Transmit Data (TX-)	Receive Data (RX-) Pin 7
Transmit Data (TX+)	Receive Data (RX+) Pin 8
Communications Ground	Communications Ground Pin 11



Start-up And Test

- 1) Connect the Power Supply.
- 2) Connect the Stepping Motor.
- 3) Connect the Communications.
- 4) Install the IMS Terminal.
 - a) Insert the IMS CD into the CD Drive on the Host PC.
 - b) The CD will autostart to the IMS CD Interface, Click the MicroLYNX icon to jump to the LYNX Product Family portion of the program. *Note: If CD fails to autostart, click Start>Run and enter [Drive Letter]:IMS.exe*
 - c) Click the IMS Terminal Install button appropriate for your PC's operating system.
 - d) Follow the on-screen prompts to complete installation.
- 5) Establish Communications.
 - a) Open IMS Terminal from Start>Programs>IMS Terminal.
 - b) Select Edit>Preferences from the menu, on the dialog that opens select the tab labeled "Comm Settings".
 - c) Select the COM port you are using on your PC. All other settings are left as is.
 - d) Click OK.
- 6) Apply Power to the LYNX.
 - a) Upon power up the LYNX sign-on message should appear in the Terminal Window (right-hand window of the IMS Terminal screen). *Note: If sign-on message does not appear, in the bottom lower right of the program screen is the Connected/Disconnected status indicator. If this indicator reads "Disconnected" double-click "Disconnected" to connect. Hit CTRL+C (See Step b).* If not, verify power to the LYNX, consult the product manual if needed.
 - b) CTRL+C will also reset the LYNX and cause the sign-on message to appear.
- 7) Test the LYNX Setup.
 - a) Click anywhere in the edit window to activate it.
 - b) Enter the following sample program. It will move the motor a couple of times and report its position each time it stops. It is not necessary to type the comments shown in the shaded area.

```

PGM 1
LBL TstPgm
POS = 0
MUNIT = 51200
MSEL = 256
VM = 1
ACCL = 50
DECL =50
MOVR 3
HOLD 2
DELAY 250
PRINT "position = ", POS
MOVA 0
HOLD 2
PRINT "position = ", POS
END
PGM
    
```

```

'Enter program mode at line #1
'Label the program TstPgm
'Set present position to zero
'Set Motor Units to 51,200 Steps/User Unit
'Motor resolution = 256 μSteps/Full Step
'Set Velocity Max. to 1 rev/sec.
'Set Acceleration to 50 revs/sec
'Set Deceleration to 50 revs/sec
'Move Relative 3 Revs from current pos.
'Hold prog. exec. until motion complete
'Delay 1/4 second
'Print the present position
'Move absolute to the zero position
'Hold prog. exec. until motion complete
'Print the present position
'End the program
'Exit the program mode
    
```

- c) Click the terminal window to activate it.
- d) Click the "down arrow" on the menu bar to download the program to the LYNX.
- e) The "LYNX Download dialog box" should appear.
- f) In the "Source Type" section click the "Edit Window" radio button then click the "Download" button.
- g) A message box should appear indicating that the program is being downloaded. The program should appear line by line in the terminal window as it is being transmitted to the LYNX.
- h) When the transmission is complete, the "downloading" message box should disappear and the prompt (>) and the blinking cursor should reappear.
- i) Type TstPgm <enter> to run the program.
- j) The program should move the motor and print the following data to the terminal window each time the motor stops:


```

position = 0.000
position = 3.000
position = 0.000
            
```